



Morandi S.r.l.

Via Dogane, 10
25036 - Palazzolo sull'Oglio (BS) - Italia
C.F. 02062570177
P. IVA 00679430983

www.morandisrl.it

Round and square braiders



Machines suitable for braiding of textile and high-tech fibres. The solid construction and the easy adjustment allow large production and low maintenance. Machine is completely closed to permit a quiet running and low noise level; in addition it is equipped with internal light and four doors with glass for easy inspections and adjustments.

The normal models include:

- Die bearing,
- Meter counter,
- Tropicalised metallic bobbins, in double quantity with reference to the number of the carriers,
- Machine controlled by inverter,
- Centralised lubrication system

On request:

- External tank for PVC impregnation,
- Heated bronze tray,
- Electronic change of the thread,
- Take-up unit,
- Take-off creel for bobbins with band brake.



Telephone number +39 030 7435300
Fax +39 030 7435310



Commercial office: info@morandisrl.it
Technical office: tecnico1@morandisrl.it



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Figure 1. Coil winder



Figure 2. Horizontal creel

PITCH SIZE 140 - 65x175 BOBBIN SIZE							
Type	N° of carriers	Heads	Pitch size (mm)	Bobbin size (mm)	Bobbin volume (Cm ³)	Speed (rpm)	Motor power (Kw)
	8	1	170	65/175	380	130	0.55
	12	1	255			90	0.75
	16	1	340			65	1.1
	12	1	170	65/175	380	130	0.75
	15	1	212.5			105	1.1
	18	1	255			90	1.5
	24	1	340			65	2.2
	24	1	255	65/175	380	90	2.2
	32	1	340			65	2.5
	12	1	140	65/175	380	160	0.55
	16	1				0.75	
	24	1				1.1	
	32	1				1.5	
	48	1				2.2	



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PITCH SIZE 170 - 80x250 BOBBIN SIZE							
Type	N° of carriers	Heads	Pitch size (mm)	Bobbin size (mm)	Bobbin volume (Cm ³)	Speed (rpm)	Motor power (Kw)
	8	1	170	80/250	1020	105	0.75
	12	1	315			70	1.1
	16	1	420			50	1.5
	12	1	210	80/250	1020	105	1.1
	15	1	262.5			85	1.5
	18	1	315			70	2.2
	24	1	420			50	2.5
	24	1	315	80/250	1020	70	2.5
	32	1	420			50	
	12	1	170	80/250	1020	130	0.75
	16	1					1.1
	24	1					1.5
	32	1					2.2
	48	1					2.5



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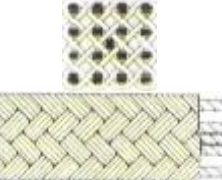

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PITCH SIZE 240 - 115x250 BOBBIN SIZE							
Type	N° of carriers	Heads	Pitch size (mm)	Bobbin size (mm)	Bobbin volume (Cm ³)	Speed (rpm)	Motor power (Kw)
	8	1	300	115/250	2210	70	1.1
	12	1	450			50	1.5
	16	1	600			35	2.2
	12	1	300	115/250	2210	70	1.5
	15	1	375			60	2.2
	18	1	455			50	2.5
	24	1	600			35	3
	24	1	450	115/250	2210	50	2.5
	32	1	600			35	4
	12	1	240	115/250	2210	90	1.1
	16	1					1.5
	24	1					2.2
	32	1				3	
	40	1					5.5
	48	1					5.5



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PITCH SIZE 360 - 180x380 BOBBIN SIZE							
Type	N° of carriers	Heads	Pitch size (mm)	Bobbin size (mm)	Bobbin volume (Cm ³)	Speed (rpm)	Motor power (Kw)
	8	1	450	180/380	8000	50	3
	12	1	675			35	4
	12	1	450	180/380	1020	50	2.5
	15	1	562.5			40	
	12	1	360	180/380	1020	130	2.2
	16	1					
	24	1					
	32	1					
						3	5.5
						4	



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